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Correction Item No (page) Corrected By New Edition March 2004 R1 April 25, 2005
Add : Eug. Model 2YM15 1. Specifications Table Ad 3th, 2024.

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ENGINES Yanmar Saildrive Type SD25 Reduction Gear System Constant Mesh Gear
With Dog Clutch Reduction Ratio [fwd/asn] 2.64/2.64 Direction Of Rotation
[propeller Shaft - Fwd] Counterclockwise Viewed From Flywheel Side Dry Weight
Saildrive 30 Kg [66 Lbs] Yanmar Saildrive SD25 Series Yanmar Saildrive SD20
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Engine Model 3JH5CE X SD50 4JH5CE X SD50 4JH4-TCE X SD50-T Configuration
4-stroke, Vertical, Water Cooled Diesel Engine 4-stroke, Vertical, Water Cooled
Diesel Engine 4-stroke, Vertical, Water Cooled Diesel Engine 3th, 2024.

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Bracket (4) Assembly To The Intake Manifold With M8x1.25-22 Bolts (7). Open The
Air Cleaner Band (3) By Removing The Bolt And Spring Fastener From The
Assembly. Remove The Air Cleaner Cover From The Air Cleaner (1). This Will Allow
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Marine Diesel Engine 3YM30/3YM20/2YM15-N N 2012-05 Complete Service
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Installed Directly To The Engine; However Relay Should Be Position Up Right To
Prevent Water From Collecting In The Relay Connector. 5. Approved Relay Is LOFA
PN 341-1270-50 (Song Chuan 897-1AH-SIS-T001, Sealed). 6. Panel And Ha 2th, 2024
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