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Use Marine Sealant On The Through Hull Fittings.  
NOTE! Unequal Loading Will Cause Engine Vibrations.  
See Also 8F NOTE! Water Bypass Is Only Used On  
IPS600 Applications. All Other Models Use Blocking  
Cover. NOTE! Apply Corrosion 2th, 2024.

Installation Reference, Volvo Penta IPS 2 WARNING!  
NOTE ...- Anode Must Be Isolated From Conducting Hull  
Material. IMPORTANT! Apply Corrosion Protection, Part  
No. 9510227, On Bonding Connections. Use Marine  
Sealant On The Through Hull Fittings. Protective Anode  
Connect Cables To IPS Unit And SUS NOTE! Place O-  
ring In Exhaust Bend Oil Temp. And 1th,  
2024Installation Instructions - Volvo PentaInstructions,  
You Are Invited To Call Or Write To The Volvo Penta  
Service Department For Additional Help. Always Be  
Sure To Give Complete Information, Including Engine  
Model And Serial Number. Be Sure You Are Familiar  
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Questions, Call ... 2th, 2024Volvo Penta Installation  
Check List D4/D6 With IPS Twin ...D4/D6 With IPS  
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GOTHENBURG SWEDEN 3.1.5 Clearance To Bottom  
And Bed, Sufficient Checked: Remarks: 3.1.6 Fitting  
And Alignment Of Flexible Engine Mounts, Nominal  
Height Checked: Remarks: 3.1.7 Exhaust Hose Clamps  
Checked: Remarks: 3.1.8 Distance To Transom  
Checked: 1th, 2024.

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OntarioReverse Gear When Lifting The Drive Unit.  
Always Check That The Lifting Equipment Is In Good  
Con-dition And Has The Correct Capacity For The Lift  
(weight Of Engine Plus Reverse Gear And Extra  
Equipment Where Appropriate). For Safe Handling, And  
To Avoid Damaging The Components Mounted On Top  
Of The Engine, The 2th, 2024Volvo Penta Type

2001-2002-2003 Workshop Manual Throttle Control Cover. Use Asuitable Type Of Pliers To The Spring (1). Then Removethe End-nipple (2) Andremove The Spring (3). Removethe Oil Pumpcoverand Mark The Gear Wheels With A Colour-pen Before Removing Them. (When Installing Thegearwheels,the Markedsidemustbe Facingoutwards). Removethebracing Pin Ofthecamshaft Using Thespecial Tool P/n ... 2th, 2024.

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