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Table 4 - Working Diameter For Toroid Tools Insert Diameter "D" 0.375 0.500 0.625 0.750 1.000 1.250 Depth Of Cut Dw Working Diameter (inch) Actual Cutting Diameter Of Toroid Inserts 0.020 0.260 0.385 0.465 0.544 0.696 0.845 0.050 0.325 0.450 0.541 0.630 0.800 0.964 0.075 0.354 0.479 0. Apr 3th, 2024

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Table Cutting Pressure Right Wrong Wrong Right 3 – 5 Table Cutting Pressure. 113
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Half-Section Broken-out Section Revolved Section Removed Section Offset Section Ribs And Lugs • A Thin Flat Feature Used For Support • Adding Section Lines Would Imply Solidity. • When Cutting Plane Runs Parallel Through Rib – Do Not Section. •

Only Applies When C.P. Runs Parallel. Jan 3th, 2024

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Key On Your Keyboard. Once The Program Has Stopped, Write Down The Position That You Stopped The Program, As You Will Need This Later. In This Example, The Position Line Is #1530 (N15260 G00 X6.6227 Y4.6262). Carefully Examine The Area That Was To Be Cut, And Physically Measure The Di Feb 1th, 2024

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Ed Onto The Sheet Metal In Order To Position The Sheet Metal. As Soon As The Sheet Metal Is Posi-tioned Correctly, You Set The Holding-down Devices. Angular With Adjustable Angle Limit Stop The Angle Limit Stop Can Be Con-tinuously Adjusted Between 0° And 180° And Ensures The Exact Positioning Of The Jun 2th, 2024

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