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## **UNIT 4 DESIGN OF FIXTURE Design Of Fixture**

Tool Designer Should Provide Enough Clearance Space Around Hold Down Design Of Fixture Slots For A Nut, Washer And Wrench. Clamps On Mill Fixture Must Be Extremely Rigid. Cutting Forces May Change As The Cutter Enters Or Leaves The Workpiece And Throw An Extra Load On Clamps. Clamps Should Not Be Loosened By Vibrations, Which Are Caused By 3th, 2024

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A Jig Is A Device Which Holds And Locates The Work Piece In Its Position And Guides The Cutting Tool During Machining Operation, And Fixture Is A Device ... Fig.1 Fixture Of Base Plate Component For Milling Operation 3.1 Fixture Design Procedur 2th. 2024

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Design Of A Jig. To Ensure Jig Workthe S Correctly, Clamping Areamust Accurately And Consistently Place The Product Parallel To The Jig Pin Clamping Device . Should Be Incorporated Into The Fixtures, Proper Clamping In A 4th, 2024

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