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3. Kanlayasiri K, Boonmung S(2007), Effect Of Wire EDM Machining Variable On Surface Roughness Of Newly Developed DC53 Die Steel. Journal Of Material Processing Technology, 459-464 4. Tsai.k, Wang P(2001) Predictions On Surface Finish In

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One Tool Can Last About 4 To 6 Parts. The Tool Life Was Unstable. Condition 2: Tool: IDI's DMB2-4-6-20-50, 2 Mm, Ball Nose, 4-flute, Diamond Coated Tool Spindle Speed: 6000 Rpm Table Feed Rate: 1500 Mm/min. Fz=1500/6000/4=0.0625 Mm/tooth The Tool Life Was Only About 4 Times Of TiALN Coated Tools. ... 2th, 2024

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