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Hand Held Drill Guidel Measured To Make Sure I Was In The Middle Of The Particle-board Board, And Then Drilled A 10mm Hole, While Doing My Best To Keep It At 90 Degrees With My Homemade 90-degree Drill Guide. I Put An Aluminum Washer On The Bolt Before Tightening It. Tips: If You Drill The Hole A Bit Oversized, It Won't Matter If The Hole Isn't Perfectly Vertical. 1th, 2024Metric Tap & Tap Drill Clearance Drill SizesTap & Clearance Drill Sizes Tap Drill Clearance Drill Screw Size Major Diameter Plastics Threads Per Inch Minor Aluminum, Brass, Diameter 75% Thread For & 50% Thread For Steel, Stainless, & Iron Close Fit Free Fit Drill Size Dec. Eq. Dr 1th, 2024Drill Size Number Drill Size Letter Drill Size Fraction Drill Size Metric Decimal Equivalent Y 0.4040 1th, 2024.

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