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#### **GROUP 11D ENGINE OVERHAUL**

Valve Face-to-seat Contact Width Mm 0.9 – 1.3 – Valve Guide Inside Diameter Mm 6.6 – Valve Guide Press-in Height Mm 19.2 – 19.8 – OIL PAN AND OIL PUMP Oil Pump Gear Side Clearance Mm Drive Gear 0.08 – 0.14 – Driven Gear 0.06 – 0.12 – Oil Cooler Bypass Valve Mm Dimension (Normal Temperature) 34.5 – By-pass Hole Closing 4th, 2024

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